



# 2 PACK VINYL ETCH PRIMER & ACTIVATOR

**CODE:**

**CSE**

**DESCRIPTION:**

A twin pack vinyl etch primer base and activator.

**PRODUCT BENEFITS:**

A primer for ferrous and non-ferrous metals - especially galvanised stainless steel, zintec and aluminium. Also highly recommended for fibre glass mouldings.

**SURFACE PREPARATION:**

Surfaces must be free from rust, dirt, grease or oil. Rust can be removed using rust remover. Grease and oil must be completely removed using Dekade Degreaser. Aluminium must be flatted with "Scotch Brite".

**PRECAUTIONS:**

Allow 1 hour before overcoating. Do not exceed this time when over coating with Nitro Cellulose products. Must be overcoated before 24 hours.

**APPLICATION:**

Conventional Spray. Clean up with Lacquer Thinners.

**TECHNICAL DATA:**

Binder Type:	PVB / Phenolic
SG:	+/- 0.830
Mixing Ratio:	1 Base : 1 Activator
Drying Time: (T)	15 Minutes
@ 25°C (H):	2 hours
Force Dry:	30 Minutes @ 50°C
Finish:	Matt
Viscosity:	20 seconds F4 when mixed
Pot Life:	8 Hours @ 25°C
Solids Volume:	+/- 4%
Solids Mass:	+/- 9%
Spread Rate:	Approx. 10m <sup>2</sup> /Lt.
Recommended DFT:	10 - 15 microns
Thinning Ratio:	Lacquer Thinners to +/- 18 - 20 sec F4 for Spraying
Colour Range:	Yellow
Pack Size:	2.5L (Base) & 2.5L (Activator)

**Health and Safety:**

Refer to Material Safety Data Sheet