



## METAL ETCH PRIMER

primer. Provides good adhesion and flexibility.   PRODUCT BENEFITS: Ideally suited as a fast drying pre-treatment prior to applying a full paint system. Used extensively as an after blast primer. Provides an excellent surface for a variety of paint systems.   SURFACE PREPARATION: Surfaces to be coated must be thoroughly cleaned with Dekade Trade Degreaser followed by water rinses and drying.   SURFACE PREPARATION: Surfaces to be coated must be thoroughly cleaned with Dekade Trade Degreaser followed by water rinses and drying.   STEEL: For best results abraive blast to SA 2.5 of the Swedish Standard. Alternate but less effective: Prepare steel by wire brushing to the above standard.   Overcoat as soon as possible after blasting: before flash rusting occurs. GALVANISED IRON: Thoroughly clean with Scotchbrite Pads and Dekade Galvanised iron Cleaner. Repeat this procedure until a water break free surface has been obtained.   GENERAL: Not designed to withstand natural weathering. Do not apply over rusty unprepared metal surfaces.   APPLICATION: Stir thoroughly with flat paddle before use. Ready for use as supplied or thin up to 20% with Etch Primer Thinners on Lacquer Thinners. For airles: (no thinning required) and conventional spray (thin up to 50%). Clean up with Etch Primer Thinners. Butanol, Methylated Spirits or Lacquer Thinners   Type: PVB/Phenolic with Zinc Chromate   Drying Time: (T) 10 minutes   Generat: 8 Hours   Viscosity: 70 - 80 seconds Ford Cup 4 <t< th=""><th>CODE:</th><th>MEP</th></t<>	CODE:	MEP
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Degreaser followed by water rinses and drying.   STEEL: For best results abrasive blast to SA 2.5 of the Swedish Standard.   Alternate but less effective: Prepare steel by wire brushing to the above standard.   Overcoat as soon as possible after blasting: before flash rusting occurs.   GALVANISED IRON: Thoroughly clean with Scotchbrite Pads and Dekade Galvanised Iron Cleaner. Repeat this procedure until a water break free surface has been obtained.   GENERAL: Not designed to withstand natural weathering. Do not apply over rusty unprepared metal surfaces.   APPLICATION: Stir thoroughly with flat paddle before use. Ready for use as supplied or thin up to 20% with Etch Primer Thinners or Lacquer Thinners. For airless (no thinning required) and conventional spray (thin up to 50%). Clean up with Etch Primer Thinners, Butanol, Methylated Spirits or Lacque: Thinners   Type: PVB/Phenolic with Zinc Chromate   Drying Time: (T) 10 minutes   (@ 25%C (H): 4 Hours   Viscosity: 70 - 80 seconds Ford Cup 4   SG: 0.91 - 0.93   Solids by Volume: 11-13%   Spread rate: Approx. 6m²/Lt   Solids by Mass: 16 - 20%   Flashpoint: 10 'C'C   Recomended DFT: 15 micron   Colour Range: Red Oxide, Black, Grey   Pack Sizes: SO(M), Ilt, 5lt, 20	PRODUCT BENEFITS:	system. Used extensively as an after blast primer. Provides an excellent
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Health and Safety: Refer to Material Safety Data Sheet	Type: Drying Time: (T) @ 25°C (H): Recoat: Viscosity: SG: Solids by Volume: Spread rate: Solids by Mass: Flashpoint: Recommended DFT: Colour Range: Pack Sizes: Finish:	10 minutes 4 Hours 8 Hours 70 - 80 seconds Ford Cup 4 0.91 - 0.93 11 - 13% Approx. 6m <sup>2</sup> /Lt 16 - 20% 10°C 15 micron Red Oxide, Black, Grey 500ml, 1lt, 5lt, 20lt Sheen

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