



WB GALVANISED IRON PRIMER

CODE:	GIP
DESCRIPTION:	A water based primer for new correctly prepared galvanised iron surfaces.
PRODUCT BENEFITS:	Outstanding adhesion with corrosion inhibiting pigments. Easy application and quick drying. No obnoxious fumes. Lead free, non toxic. Brushes or rollers cleaned in water.
SURFACE PREPARATION:	Galvanised iron sheeting is normally coated by the manufacturer with a temporary protective coating. This coating must be completely removed using Dekade Galvanised Iron Cleaner or Dekade Trade Degreaser prior to painting. The cleaning process should be repeated until a water break free surface is obtained.
GENERAL:	Do not paint during cold or wet weather. Allow a minimum of 72 hours drying time before overcoating with "Alkyd" type systems.
APPLICATION:	Stir thoroughly with flat paddle before use. Ready for use by brush, roller or airless spray. Thinning not normally necessary. Use water if required.
TECHNICAL DATA:	
Type:	Pure acrylic with corrosion inhibiting pigments
Drying Time: (T)	1 Hour
@ 25°C (H):	2 - 3 Hours
Recoat:	4 Hours (water based), 72 Hours (solvent based)
Viscosity:	80 - 85 KU @ 25°C
SG:	1.29 - 1.33
Solids by Volume:	27 - 30%
Spread rate:	Approx. 8m ² /Lt
Solids by Mass:	50 - 55%
Flashpoint:	Non flammable
Colour Range:	Cream
Pack Sizes:	1lt, 5lt, 20lt
Health and Safety:	Refer to Material Safety Data Sheet